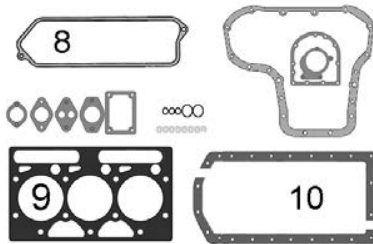
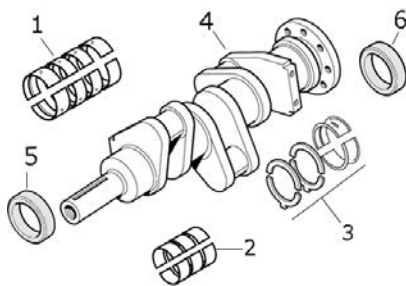


Ford	Engine No.	Cylinder			Piston		
		Cyl.	Bore mm	Length mm	Pin Ø mm	Length mm	No. of Rings
	332	3	111.76	208.15	38.1	110.89	4

Applications: 334, 3230, 3430, 3610, 3900, 3900H, 3910, 3910H



	Description	Notes	OEM Ref:
Ford 334, 3230, 3430, 3610, 3900, 3900H, 3910, 3910H			
1			
2	Liner		83912946 D7NN6055A S.65827
3	Piston		83928621 E1NN6108LA S.66185
4	Piston Ring Set		83917468 DJPN6149W S.65997
Ford 3900			
1	Piston, Ring & Liner Kit		- S.65889
2	Liner		81815327 C5NN6055A S.65828
3	Piston (Al-Fin Ring)		83910850 D6NN6108L S.65822
4	Piston Ring Set		83917464 DJPN6149S S.65996
Ford 3930H			
1	Piston, Ring & Liner Kit		- S.65890
2	Liner		83912946 D7NN6055A S.65827
3	Piston (Al-Fin Ring)		83928178 E0NN6108AA S.65821
4	Piston Ring Set		83917468 DJPN6149W S.65997
6	Head Gasket Set	Re-inforced Head Gasket	- S.65295
6	Head Gasket Set		82845222, E7NN6051DA S.65294
7	Bottom Gasket Set		83926004 CFPN6A008B S.65299
8	Rocker Cover Gasket		81817048 C7NN6584B S.65763
9	Head Gasket	Re-inforced	83977022 E8NN6051AA S.65303
9	Head Gasket		83961551 E7NN6051DA S.65302
10	Sump Gasket		83990594 F0NN6710AA S.66455



	Main Bearings Set (Std.)		83927681 x 1 81811583 x 3 S.65218
	Main Bearings Set +0.010"		83927683 x 1 81811585 x 3 S.65219
1	Main Bearings Set +0.020"		83927684 x 1 81811586 x 3 S.65220
	Main Bearings Set +0.030"		83927685 x 1 81811587 x 3 S.65221
	Conrod Bearings Set (Std.)	Early Type Ø 36mm	83906780/1 DFPN6211A/B S.65194
	Conrod Bearings Set +0.010"		83906783 DFPN6211D S.65195
2	Conrod Bearings Set +0.020"		83906784 DFPN6211E S.65196
	Conrod Bearings Set +0.030"		83906785 DFPN6211F S.65197
	Conrod Bearings Set (Std.)	Later Type Ø 32mm	87790322 FAPNB211G S.66067
	Conrod Bearings Set +0.010"		87791051 FAPNB211J S.66068
2	Conrod Bearings Set +0.020"		87790325 FAPNB211K S.66069
	Conrod Bearings Set +0.030"		87791053 FAPNB6211E S.66070
3			
4	Crankshaft	4.2" Stroke, Early Type, Ø36mm Big End Journals	83958764 C5NE6303R S.66041
4	Crankshaft - 3 Cyl.	4.4" Stroke	83956951 F0NN6303MA S.66855
5	Oil Seal	83 x 58 x 11.3mm	81815927 C5NN6700A S.65672
6	Oil Seal	141 x 120 x 11.3mm	83955247 E5NN6701BA S.65673