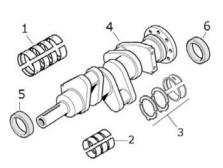
	Engine No.	Cylinder		Piston				
Ford		Cyl.	Bore mm	Length mm	Pin Ø mm	Length mm	No. of Rings	
Foru	444T	4	111.76	208.53	41.28	109.77	4	Unhoned, Semi Finished Liner
	Applications: 7610, 7710 (also some 7100, 7200, 7410)							



	Description	Notes	OEM Ref:	
	Ford (7610 , 7710 >07/1987)			
1	Piston, Ring & Liner Kit		83912946 D7NN6055A	S.65922
2	Liner		83912946 D7NN6055A	S.65827
	Piston (Al-Fin Ring)	_	83919735 D9NN6108FA	S.66313
4	Piston Ring Set		83905823 DFPN6149E	S.65995
6	Head Gasket Set	0.067" Thickness	83977023, 87800517, CFPN6008C	S.65297
7	Bottom Gasket Set		81813951 CFPN6A008C	S.65300
8	Rocker Cover Gasket		81817049 C7NN6584C	S.65764
	Ford (7610, 7710>09/1989)			
9	Head Gasket	Supercedes S.65304	83977023 F1NN6051BA	S.65847
10	Sump Gasket	Supercedes S.66456	87802061	S.66368



1	Main Bearings Set (Std.)		83927681 x 1 87790356 x 4	S.65223
	Main Bearings Set +0.010"		83927683 x 1 81811585 x 4	S.65224
	Main Bearings Set +0.020"		83927684 x 1 81811586 x 4	S.65225
	Main Bearings Set +0.030"		83927685 x 1 81811587 x 4	S.65226
2	Conrod Bearings Set (Std.)	Early Type Ø 36mm	83909414 DGPN6211A/B	S.65204
	Conrod Bearings Set +0.010"		83909316 DGPN6211C	S.65205
	Conrod Bearings Set +0.020"		83909417 DGPN6211D	S.65206
	Conrod Bearings Set +0.030"		83909418 DGPN6211E	S.65207
	Ford (7610, 7710 >03/1991)			
	Conrod Bearings Set (Std.)	Later Type Ø 32mm	87790322 FAPN6211G	S.66072
	Conrod Bearings Set +0.010"		87791051 FAPN6211J	S.66073
2	Conrod Bearings Set +0.020"		87790325 FAPN6211K	S.66074
	Conrod Bearings Set +0.030"		87791053 FAPN6211E	S.66075
	Ford (7610, 7710 12/1991>)			
4	Crankshaft	4.4" Stroke, Early Type, 78T, Ø36mm Big End Journals	83918890 D9NN6303AA	S.66042
5	Oil Seal	83 x 58 x 11.3mm	81815927 C5NN6700A	S.65672
6	Oil Seal	141 x 120 x 11.3mm	83955247 E5NN6701BA	S.65673



1				
2 5	Small End Bush	44.4 x 41 x 41mm	81819460 C9NN6207C	5.66044
3 (Conrod Bolt		83990584 C5NE6214A	S.65979
4	Conrod Nut		83956276 358279S2 385279S2	S.65978