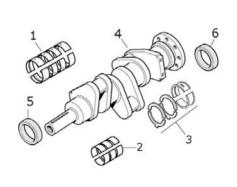
	Engine No.	Cylinder			Piston			
Ford		Cyl.	Bore mm	Length mm	Pin Ø mm	Length mm	No. of Rings	
roru	438	4	106.69	209.55	38.1	106.12	4	Unhoned, Semi Finished Liner
	Applications: (5000 >03/68), (5600, 5700 > 09/80) other 5600 / 5700 engine types under BSD442							



	Description	Notes	OEM Ref:	
1	Piston, Ring & Liner Kit		-	S.65889
2	Liner	_	81815327 C5NN6055A	S.65828
3	Piston (Al-Fin Ring)		83910850 D6NN6108L	S.65822
4	Piston Ring Set		83917464 DJPN6149S	S.65996
6	Head Gasket Set	0.045" Thickness	81813950, 81844763, 82845203, 82845206, 87295268, CFPN6008C, D3NN6051F	S.65296
7	Bottom Gasket Set		81813951 CFPN6A008C	S.65300
8	Rocker Cover Gasket		81817049 C7NN6584C	S.65764
9	Head Gasket		81844763 D3NN6051F	S.66353
10	Sump Gasket	Supercedes 5.66456	87802061	S.66368



1	Main Bearings Set (Std.)		83927681 x 1 87790356 x 4	S.65223
	Main Bearings Set +0.010"		83927683 x 1 81811585 x 4	S.65224
	Main Bearings Set +0.020"		83927684 x 1 81811586 x 4	S.65225
	Main Bearings Set +0.030"		83927685 x 1 81811587 x 4	S.65226
2	Conrod Bearings Set (Std.)	Early Type Ø 36mm	83906780/1 DFPN6211A/B	S.65199
	Conrod Bearings Set +0.010"		83906783 DFPN6211D	S.65200
	Conrod Bearings Set +0.020"		83906784 DFPN6211E	S.65201
	Conrod Bearings Set +0.030"		83906785 DFPN6211F	S.65202
3				
4	Crankshaft	4.2" Stroke, Early Type, 78T, Ø36mm Big End Journals	81804029 C5NE6303K	S.66141
5	Oil Seal	83 x 58 x 11.3mm	81815927 C5NN6700A	S.65672
6	Oil Seal	141 x 120 x 11.3mm	83955247 E5NN6701BA	S.65673



1	Conrod	Ø36mm Pin, Early Type	C7NN6200A	S.66043
2	Small End Bush		81803972 C5NE6207A	S.65237
3	Conrod Bolt		83990584 C5NE6214A	S.65979
4	Con Rod Nut		83956276 358279S2 385279S2	S.65978

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