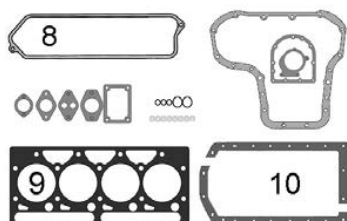
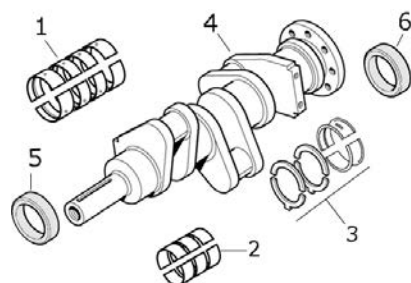


Ford

Engine No.	Cylinder			Piston			
	Cyl.	Bore mm	Length mm	Pin Ø mm	Length mm	No. of Rings	
444T	4	111.76	208.53	41.28	109.77	4	Unhoned, Semi Finished Liner
Applications: 6810, 7000, 7600, 7700 (also some 7100, 7200, 7410)							



Description	Notes	OEM Ref:
Ford 6810		
1		
2 Liner		83912946 D7NN6055A S.65827
3		
4 Piston Ring Set		83905823 DFPN6149E S.65995
Ford 7000 (7600, 7700 >09/1980)		
1 Piston, Ring & Liner Kit		- S.65893
2 Liner		83912946 D7NN6055A S.65827
3 Piston (Al-Fin Ring)		83912026 D6NN6108Y S.65823
4 Piston Ring Set		83905823 DFPN6149E S.65995
6 Head Gasket Set	0.067" Thickness	83977023, 87800517, CFPN6008C S.65297
7 Bottom Gasket Set		81813951 CFPN6A008C S.65300
8 Rocker Cover Gasket		81817049 C7NN6584C S.65764
Ford 6810>30/09/1989		
9 Head Gasket	Supercedes S.65304	83977023 F1NN6051BA S.65847
10 Sump Gasket	Supercedes S.66456	87802061 S.66368



1	Main Bearings Set (Std.)		83927681 x 1 87790356 x 4 S.65223
	Main Bearings Set +0.010"		83927683 x 1 81811585 x 4 S.65224
	Main Bearings Set +0.020"		83927684 x 1 81811586 x 4 S.65225
	Main Bearings Set +0.030"		83927685 x 1 81811587 x 4 S.65226
2	Conrod Bearings Set (Std.)	Early Type Ø 36mm	83906780/1 DFPN6211A/B S.65199
	Conrod Bearings Set +0.010"		83906783 DFPN6211D S.65200
	Conrod Bearings Set +0.020"		83906784 DFPN6211E S.65201
	Conrod Bearings Set +0.030"		83906785 DFPN6211F S.65202
Ford (6810>08/1990)			
2	Conrod Bearings Set (Std.)	Early Type Ø 36mm	83909414 DGPN6211A/B S.65204
	Conrod Bearings Set +0.010"		83909316 DGPN6211C S.65205
	Conrod Bearings Set +0.020"		83909417 DGPN6211D S.65206
	Conrod Bearings Set +0.030"		83909418 DGPN6211E S.65207
Ford 7000, 7600, 7700			
2	Conrod Bearings Set (Std.)	Later Type Ø 32mm	87790322 FAPN6211G S.66072
	Conrod Bearings Set +0.010"		87791051 FAPN6211J S.66073
	Conrod Bearings Set +0.020"		87790325 FAPN6211K S.66074
	Conrod Bearings Set +0.030"		87791053 FAPN6211E S.66075
Ford (6810 12/1991)			
4	Crankshaft	4.4" Stroke, Early Type, 78T, Ø36mm Big End Journals	83918890 D9NN6303AA S.66042
5	Oil Seal	83 x 58 x 11.3mm	81815927 C5NN6700A S.65672
6	Oil Seal	141 x 120 x 11.3mm	83955247 E5NN6701BA S.65673