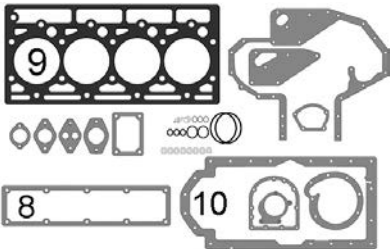


David Brown

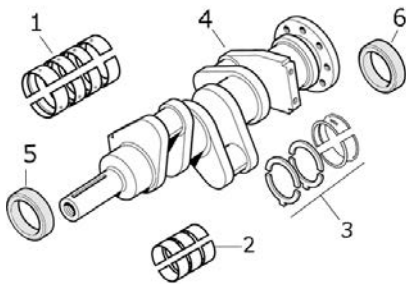
Engine No.	Cylinder			Piston			Piston Type
	Cyl.	Bore mm	Length mm	Pin Ø mm	Length mm	No. of Rings	
AD4.55T	4	99.47	212.72	31.75	105.68	4	-
Applications: 1390T, 1490, 1410, 1412, 1494							



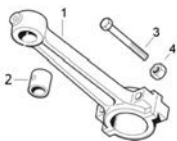
Description	Notes	OEM Ref:
1		
2 Liner		K964857 S.57504
3 Piston		K944573 S.57507
4 Piston Ring Set		K261069 S.57508



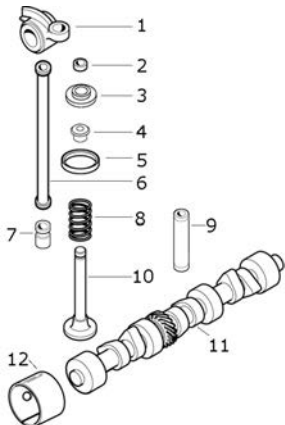
6	Head Gasket Set	K262752 K262767	S.57551
7	Bottom Gasket Set	K262765	S.57561
8	Rocker Cover Gasket	K905229	S.57557
9	Head Gasket	K262750	S.57554
10	Sump Gasket	K918684	S.57567



1	Main Bearings Set (Std.)	K928997 (x8)	S.75991
	Main Bearings Set +0.010"	K946345 (x8)	S.75992
2	Conrod Bearings Set (Std.)	K929148 (x8)	S.57799
	Conrod Bearings Set +0.010"	K946351 (x8)	S.75989
	Thrust Bearings Set	K928542 K928543	S.57537
3	Thrust Bearings Set +0.005"	K928560 K928561	S.57538
4			
5	Oil Seal	2 1/8" x 2 7/8" x 3/8"	K628127 S.57541
6	Rope Seal Set 2pcs	K262784	S.57542



1			
2	Small End Bush	K31669	S.57548
3			
4			



1			
2	Valve Collet	Valve Collet	K943439 S.41413
3			
4	Valve Stem Seal Kit	Pack of 6pcs	- S.57615
5			
6			
7			
8	Valve Spring Inner	K921435	S.57502
	Valve Spring Outer	K921436	S.57503
9	Valve Guide	-	S.57610
10	Engine Valve	Inlet / Exhaust	K928622 S.57500
	Exhaust Valve	K950100	S.57501
11			
12			